

Date: Monday, 18/08/2008 3:40:53 PM
 User: Julie Lecocq

Process Sheet

| | | | |
|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|---------------------------|-------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | GASKET |
| Job Number : | 41336 | | |
| Estimate Number : | 12794 | | |
| P.O. Number : | | Part Number : | D356613 |
| This Issue : | 18/08/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D3566 REV C |
| First Issue : | // | Project Number : | N/A |
| Previous Run : | 39574 | Drawing Revision : | C |
| | Type : | Material : | |
| | SMALL /MED FAB | Due Date : | 04/09/2008 |
| Written By : | | Qty: | 20 |
| | | Um: | Each |
| Checked & Approved By : | JUL 08.18 | | |
| Comment : | Est Rev:A New Issue 07-03-08 ec Est Rev:B Added Drain Holes 07-07-09 JLM Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



Comment: Qty.: 0.2048 sf(s)/Unit Total : 4.0950 sf(s)
 NEOPRENE SHEET 0.063

107655 IB 8-8-5

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
 1-Cut as per Dwg D3566
 Dwg Rev: C
 Prog Rev: C

IB 8-8-5



2-Deburr if necessary

| | | |
|-----|-----|----------------------------------------|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|----------------------------------------|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-8-5

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

5 08/08/08

counted



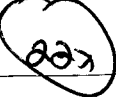
| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: FP-12

8/8/25



80

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:40:53 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 41336

Part Number: D356613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/26/08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/08/26/08

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

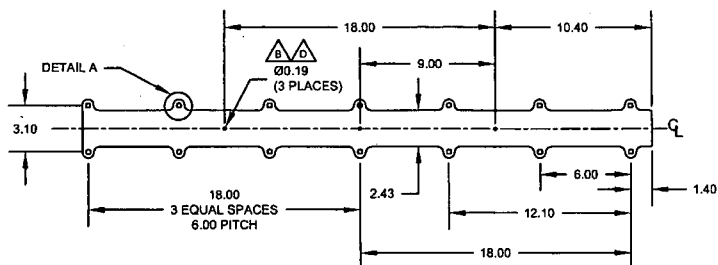
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

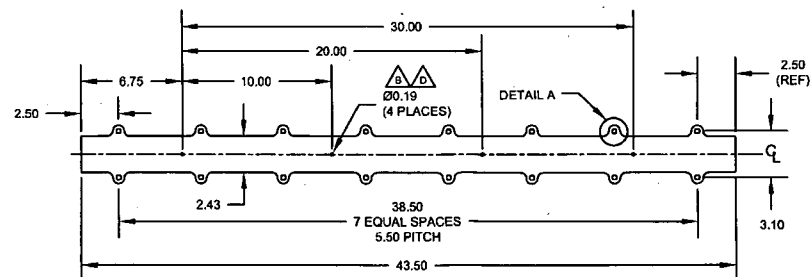
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

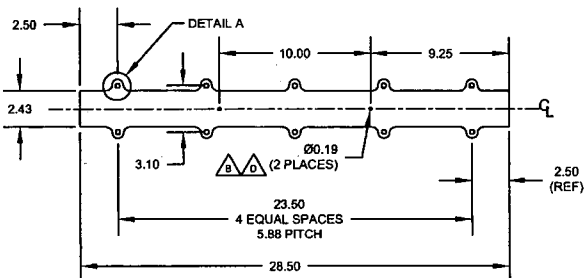
8 7 6 5 4 3 2 1



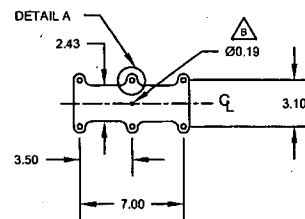
D3566-1 GASKET



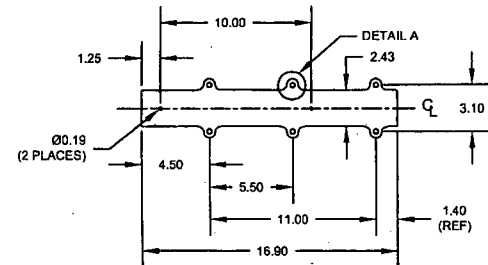
D3566-5 GASKET



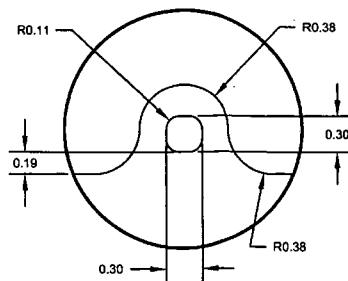
D3566-7 GASKET



D3566-13 GASKET



D3566-15 GASKET



**DETAIL A
SCALE 1:1**

| WEIGHTS: | |
|----------|----------|
| D3566-1 | 0.29 lbs |
| D3566-5 | 0.36 lbs |
| D3566-7 | 0.24 lbs |
| D3566-13 | 0.07 lbs |
| D3566-15 | 0.15 lbs |

RELEASED

07.08.21

| C | UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A; | CB | 07.08.21 |
|------------|---------------------------------------------------------------------------------------------------------------------------------------------------|----|----------|
| B | ADD DRAIN HOLES | PH | 07.04.17 |
| A | NEW ISSUE | PH | 06.12.18 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | PH | | |
| DRAWN | CB | | |
| CHECKED | PH | | |
| MFG. APPR. | PH | | |
| APPROVED | PH | | |
| DE APPR. | PH | | |
| DATE | 07.08.21 | | |

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. C
D3566 SHEET 1 OF 1
TITLE SCALE
GASKET 1:8

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
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- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: SEE TABLE IN ZONE A3
 - 8) PARTS ARE SYMMETRIC ABOUT ϕ

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

NO. 41330

8 7 6 5 4 3 2 1